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# A Survey of the Literature On Multi-Criteria Decision-Making Methods for Selecting and Evaluating Green Suppliers

<sup>\*</sup>B. Kavitha

Shri S.S.Shasun Jain College for Women, Chennai, Tamil Nadu, India \*Corresponding author Email: bkavitha2406@gmail.com

**Abstract:** As manufacturers place more emphasis on environmental responsibility, one of the greatest challenges the industry's supply chain is facing is the evaluation of green suppliers. The study aims to evaluate and select the best environmentally friendly vendors by incorporating COPRAS for a total of seven green suppliers. The value of ecologically friendly supplier success variables is evaluated using COPRAS. The COPRAS theory is one of the key resources for unpredictability modeling because the requirements and options taken into consideration in this research are connected to uncertainty. A set of standards was created in this research to rate green suppliers. COPRAS are then utilized to assess and choose the top green provider. The research has been expanded by incorporating COPRAS analytic hierarchy process methods for evaluating green suppliers. When uncertainty influences decisions significantly, COPRAS reveal a solution as the best course of action. The study's findings will be beneficial to manufacturers, suppliers, and companies seeking to reduce waste in their supply chain network.

Key words: COPRAS theory, green suppliers,

#### 1. Introduction

With rising greenhouse gas levels, green supply chains are a hot subject right now. Many businesses today are attempting to be environmentally responsible. One of the key operations in any company is the use of supply chain networks, which are effective in all business operations. The management and synchronization of numerous intricate operations as well as the final result for the patient in the provision of care is referred to as supply chain management. This definition states that logistics are a part of green supply chain management, along with green production, supply, and procurement. Eliminating or reducing pollution in the supply chain is one of the primary goals of green supply chain management. The locations and suppliers in the supply chain are also optimized by manufacturers to enhance waste management. For instance, MCDM analysis was used to optimize the placement of garbage disposal facilities step by step. In order to enhance a company's efficiency, it is crucial to take into account an integrated supply chain strategy. Manufacturers in industrialized countries like Japan, the European Union, North America, etc. have long been deeply concerned about environmental problems. A green supply chain system is crucial to international trade because it lowers environmental threats and enhances environmental performance. It aids businesses in creating plans to accomplish important goals linked to gaining market share. In recent years, initiatives to green supply networks have been made in Malaysia and India, two developing nations. Generally speaking, supply chain management is a critical component of developing a sustainable company. Because life-cycle supply chain management includes all phases of manufacturing, from product conception to disposal, it can significantly influence the promotion of sustainable business integration. As a result, The research considers ecological supply chain structure and ongoing supply chain management. One of the most fundamental decisions made in supply chain management systems is the selection of vendors and supplier policies. particularly in sustainable supply chains. Companies should establish parameters for choosing suppliers. The significance of supply chain management has significantly increased as a result of globalization, transnational outsourcing, sustainability in corporate strategies, and longevity in a market that is highly competitive. In order to increase output and profitability, supply chain management traditionally entails increasing efficiency and coordinating the direction of all supply chain participants. Faster product and service delivery, expense cutting, and network quality enhancement are all goals of supply chain managers. However, a comprehensive investigation of the harmful effects of environmental deterioration on the supply chain is still lacking. Consumer demand for environmentally friendly goods and pressure from the government to meet environmental standards served as the impetus for the development of the idea of a supply chain that is environmentally friendly. Leading businesses now employ supply chain managers to take advantage of their increased efficiency and work to integrate green practices into every part of the supply chain. Selecting suppliers is one of the most crucial steps in building a viable supply chain. For instance, a significant portion of the raw materials used by suppliers are hazardous and may have a detrimental impact on the environment. Previous research frequently ignored static factors and approached supplier selection from a conventional management perspective. On the subject of conventional supplier evaluation, numerous studies have been done. For instance, Luthra et al. (2017) evaluated and chose suppliers using multi-criteria selection methods and conventional criteria. However, there aren't many studies on selecting and evaluating sustainable suppliers in the literature on supply chains. The sustainable supply chain was discussed by a relatively small number of writers, and they also provided a framework for the environmental aspects of sustainable development. For instance, Tseng and Chiu (2013) evaluated suppliers in systems of green supply chain management using 18 factors. The authors took into account a number of factors, including delivery time, financial success, quality, and price as well as eco-friendly design, eco-friendly procurement, and clean production.

In a different research, Büyükozkan and ifci (2012) evaluated green suppliers based on social and environmental factors. For the assessment and selection of green suppliers, Shaw et al. (2012) developed an interactive model based on both conventional and environmental factors. Fuzzy DEMATEL was used by Chang et al. (2011) to rank and rank green supply chain management techniques. Additionally, fuzzy TOPSIS was used by Kannan et al. (2014) to assess green vendors. To choose green vendors, Guo et al. (2010) used neural networks and multi-criteria decision-making techniques. Furthermore, Bai and Sarkis (2010) used rough set theory to assess green vendors in a particular sector. In a different research, Handfield et al. (2003) took into account environmental criteria in addition to typical traditional criteria for supplier evaluation. To evaluate suppliers, they applied the Analytic Hierarchy Process (AHP). The literature demonstrates that COPRAS and green supplier evaluation have not yet been investigated together. Therefore, the goal of this study is to show a COPRAS-integrated green supply chain assessment to help with green supplier selection. This research talks about choosing suppliers within the context of sustainable development. In this study, a hybrid method integrated multi-criteria model is used to make a choice using the new COPRAS. This study is unique in that it uses input from energy experts to assess the significance of indicators for the sustainability of utilizing extended COPRAS and a multi-criteria decision-making hybrid technique model for renewable energy systems. The COPRAS method is based on a novel subjective scale weighting technique that has many uses in a variety of disciplines, including management, business, production, design and architecture, public policy, and environmental sustainability. It addresses a particular subject, bases its method on the unspoken knowledge, ideas, and experience of experts, and may reflect the culmination of their experiences.

## 2. Green Supplier Management

In order to show that it can satisfy customers' needs, a business implemented an integrated management system with global quality, ongoing improvement, and total customer satisfaction as its pillars. The research mainly assesses business suppliers. The vendors and their range are listed in Table 1. Establishing the selection criteria is a crucial stage in the supplier selection process. Scholars have suggested a variety of factors for judging suppliers. Because of how stringent these criteria are, it is possible to use a variety of surveys to find the best supplier. As a result, this study incorporates green criteria that Hashemi and Dehkanian extracted into the conventional criteria for supplier evaluation and selection, making it a thorough criterion. Green supply chain management has advanced significantly over the past 20 years, from early practical conceptualization and sense-making to more thorough theory-driven empirical and analytical studies. Green supply chain leadership combines concerns for the climate with supply chain management. This organizational strategy may combine a variety of responsibilities and factors. For instance, selecting environmentally friendly suppliers, involving suppliers in green business practices, incorporating environmental life cycle analysis into supplier processes, and integrating sustainability management processes of suppliers into the organizational structure. Involved processes include facilitating execution and many others. Greening supply chains has been claimed to be crucial as businesses deal with competition and environmental effects. Given the variety of potential activities in green supply chain management and operations, it is conceivable that the development of these initiatives won't be possible for lack of organizational resources. This resource shortage particularly adversely affects small and medium-sized companies. In fact, these plans frequently become organizational choices that "must be" rather than "must be". When stakeholders lack resources, the participation and support of supply chain partners can be extremely valuable for large-scale supplier development and crucial to a successful green supplier management program. According to research, there are external demands for suppliers to go green, but many of them do not. The implementation of greening efforts by businesses is found to require internal resources and capabilities, which are also found to be crucial. Small suppliers are unable to acquire these skills because they may be lacking in extra information or hard (technical, financial) credentials. If top management is to support these green supply chain management efforts, a business case must be presented. Customers and vendors share resources, which makes it simpler to obtain top management support through collaborative GSDP-style projects. building the capability of suppliers. 4 practices include developing management and system suppliers, establishing a structured procedure for required ISO 14000 certification, and improving management commitment. Table 1 lists common techniques for evaluating and improving the performance of green suppliers. Alternative and estimation values can be found in Tables 1 and 2. Table 1 displays a collection of suppliers. Table 2 lists the factors for supply, technology, economy and business, environment, and quality.

Supplier	Scope	Symbol
Robin	Paykan Pickup differential supplier	A1
Musharaf	Decorative parts suppliers	A2
Ruba	206 and 405 gearbox supplier	A3
Usain	405 seat supplier	A4
Ravidhir	Steering box supplier	<b>A</b> 5
Arisan	206 full steering supplier	A6

<b>TABLE 1.</b> Green Suppliers for	Alternatives
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TABLE 2. Evaluation parameters

Criterion	Symbol
Delivery	C1
Technology	C2
Quality	C3
Economic and commercial	C4
Environmental	C5

In a fictitious group meeting with three academic green supply chain experts, criteria for evaluating green supplier development initiatives were collected using a panel technique. Experts were requested to create a list of conditions without regard to the list itself. In order to start the idea generation process for green supplier development project evaluation, a preliminary literature study is put together using a set of criteria that experts are willing to provide upon request. Each member of the evaluation group entered a criterion in turn until all experts had finished their lists. To ensure clarity, each criterion could only be debated on its own, free from the influence of others or other experts. These factors have also been independently assessed by experts. Following the procedure, the order of the criteria was established through voting and mathematical grouping of the individual scores.

## 3. Copras Method

COPRAS was created initially by Zavatskas and Kaklauskas (presented in 1996). The COPRAS method, which has a higher resolution rate, decides the answer. Clearly state the relative importance of each alternative technique and criterion's values This method's assumption of direct and proportional dependence and utility underlies the significance of the variants that are under investigation. Scale weights and approximations of Soft's alternatives are considered as numerical data in traditional cobras. However, a number of circumstances call for real-world decision-making issues. Smooth input is insufficient for handling. However, accurate information is not always simple to come by. They also contribute to the findings' accuracy.

Alternative techniques and standards numbers and accurately determine the weights This method is direct and proportional biased and takes usability into account when determining the significance of the versions investigated in the descriptive criteria. Five steps are taken to determine the significance, order of relevance, and extent of use of alternatives: 1. D-matrix for a weighted normal choice. 2. Normalized weighted summarizing the alternative the calculation of symbol sums, 3. The benefits and drawbacks of alternatives, 4. Describe the options being compared and figure out their Qj values. Choosing the alternatives in order of importance based on the extent of their application. To pre-qualify each of the five window replacement variants offered by bidders According to the results of the multi-criteria assessment, the first option is superior when the utilization rate is 100%, and the third version is essentially the second best. Usage percentage is 100 percent.

The choice of the contractor will be made in the following stage. Taking into account candidate bids, pre-qualification criteria were met. Following the conclusion of the technical evaluation, price proposals will be correlated with the technical score for the final exam of the final short-listed contractors to grant the contract.

IABLE 3. data set						
	C1	C2	C3	C4	C5	
A1	91.43	84.13	97.43	24.13	34.12	
A2	82.46	87.46	98.34	28.43	39.76	
A3	97.43	69.48	90.54	29.16	32.58	
A4	95.46	75.43	88.73	19.74	30.71	
A5	88.64	78.12	99.46	27.28	28.65	
A6	84.36	76.18	79.54	21.34	27.43	

TABLE 3. data set

The data set is presented in Table 3. C5 values are the lowest and C1 values are the highest for the hundreds of values that the supplier deals with. As shown in Figure 1, suppliers' performance is very high because economic and business values are very cheap and quality is very high.

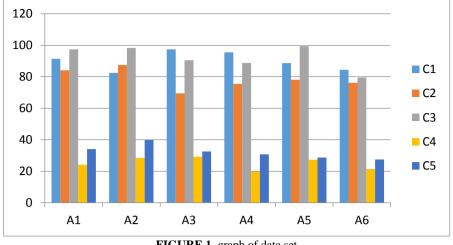


FIGURE 1. graph of data se	et
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TABLE 4. Normanized data					
	C1	C2	C3	C4	C5
A1	0.17	0.18	0.18	0.16	0.18
A2	0.15	0.19	0.18	0.19	0.21
A3	0.18	0.15	0.16	0.19	0.17
A4	0.18	0.16	0.16	0.13	0.16
A5	0.16	0.17	0.18	0.18	0.15
A6	0.16	0.16	0.14	0.14	0.14

TABLE 4. Normalized data

Table 4 shows the normalized data which is calculated from the data set each value is calculated by the same value on the data set divided by the sum of the column of the above tabulation.

<b>TABLE 5.</b> Gives weight matrix						
Al	0.2	0.2	0.2	0.2	0.2	0.2
A2	0.2	0.2	0.2	0.2	0.2	0.2
A3	0.2	0.2	0.2	0.2	0.2	0.2
A4	0.2	0.2	0.2	0.2	0.2	0.2
A5	0.2	0.2	0.2	0.2	0.2	0.2

Table 5 shows the weight of the data set the weight is equal for all the value in the set of data in the table 1. The weight is multiplied with the previous table to get the next value. . . . .

<b>TABLE 6.</b> Weighted normalized result matrix					
A1	0.03	0.04	0.04	0.03	0.04
A2	0.03	0.04	0.04	0.04	0.04
A3	0.04	0.03	0.03	0.04	0.03
A4	0.04	0.03	0.03	0.03	0.03
A5	0.03	0.03	0.04	0.04	0.03
A6	0.03	0.03	0.03	0.03	0.03

lind 1. . .

Table 6 shows the weighted normalization decision matrix it is calculated by multiplying the weight and performance value in table 4 and table 5.

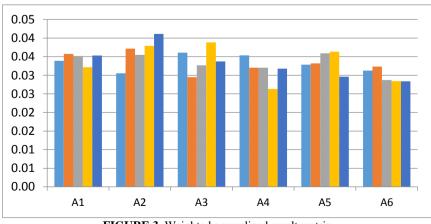


FIGURE 3. Weighted normalized result matrix

TABLE 7. Value of Bi, Ci				
	Bi	Ci		
A1	0.105	0.067		
A2	0.103	0.079		
A3	0.098	0.073		
A4	0.099	0.058		
A5	0.102	0.066		
A6	0.092	0.057		

Table 7 show the value of Bi, and Ci. The Bi is calculated from the sum of the Specific strength, Specific Modulus, Corrosion resistance. The Ci is calculated from the sum of cost category.

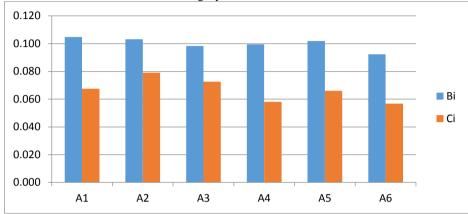
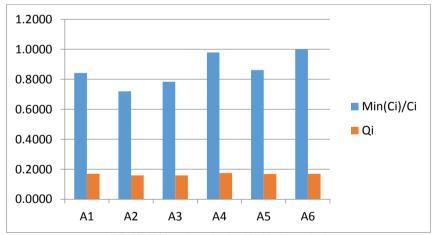


FIGURE 2. Value of Bi, Ci

Figure 2 show the value of Bi, and Ci. The Bi is calculated from the sum of the Specific strength, Specific Modulus, Corrosion resistance.

<b>TABLE 8</b> . Value of Min(Ci)/Ci, Qi, and Ui					
	Min(Ci)/Ci	Qi	Ui		
A1	0.8423	0.170	97%		
A2	0.7190	0.159	91%		
A3	0.7830	0.159	91%		
A4	0.9783	0.175	100%		
A5	0.8609	0.168	96%		
A6	1.0000	0.170	97%		

Table 8 show the Qi is calculated from the Bi and Ci and the Ui is calculated from Qi.



**FIGURE 3.** Value of Min(Ci)/Ci, Qi, and Ui Figure 3 show the Qi is calculated from the Bi and Ci and the Ui is calculated from Qi.

TABLE 8. Ranking				
	Rank			
Robin	2	A1		
Musharaf	6	A2		
Ruba	5	A3		
Usain	1	A4		
Ravidhir	4	A5		
Arisan	3	A6		

Table 9 shows that the Usain is on  $1^{st}$  rank, Robin is on  $2^{nd}$  rank, Arisan is on  $3^{rd}$  rank, Ravidhir is on  $4^{th}$  rank, Ruba is on  $5^{th}$  rank, and Musharaf is on  $5^{th}$  rank.

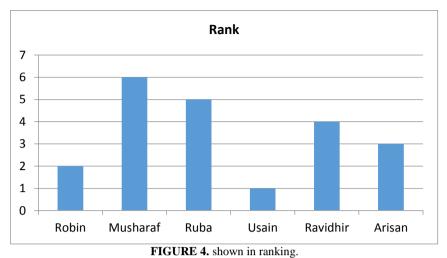


Table 8 shows that the Usain is on  $1^{st}$  rank, Robin is on  $2^{nd}$  rank, Arisan is on  $3^{rd}$  rank, Ravidhir is on  $4^{th}$  rank, Ruba is on  $5^{th}$  rank, and Musharaf is on  $5^{th}$  rank.

## 4. Conclusion

The research offers COPRAS a framework for evaluating and integrating the top green suppliers. It makes it possible to choose suppliers using COPRAS-defined criteria and precisely manages uncertainty factors during the decision-making process. Five factors were established for evaluating green suppliers in order to achieve this. Fuzzy concepts were used to account for uncertainties because experts' assessments of the criteria and opinions were uncertain. According to the company's findings, Usain has been chosen as the finest green supplier. By taking environmental factors into account, supplier selection protects the quality of life of people and is a global company. Organizational flexibility, affordable supplies, and good service quality were the main goals of traditional supply chain management. The sustainability of supply chain networks has recently emerged as a key supply chain objective. In order to assess the suppliers' capacity for sustainability, the finest green suppliers must be chosen. One of the essential procedures for a green supply chain is the capacity of suppliers to recycle used materials. In this instance, additional research may be done on the capacity of suppliers and suppliers to recycle used materials and the caliber of recycled materials.

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