



## A Study on Bamboo Fiber Reinforced Composites with Different Matrix

<sup>1</sup>Avula Madhusudhan Reddy, <sup>1</sup>Dasaroju Ajay Kumar, <sup>1</sup>M.P.Jenarthanam, <sup>2</sup>R. Rajeshwari

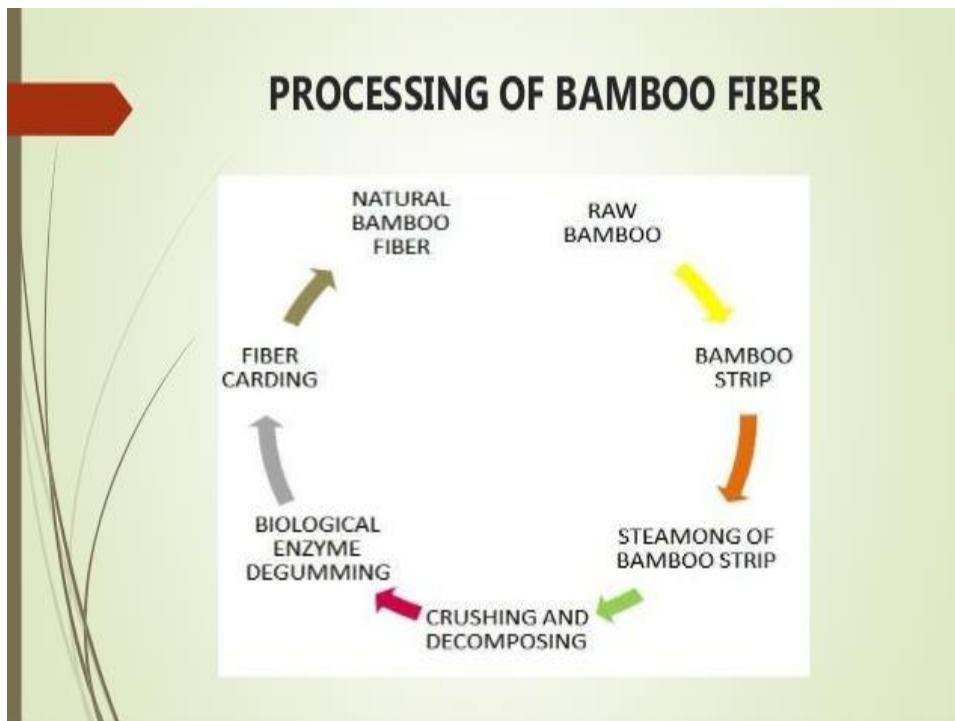
<sup>1</sup>SASTRA Deemed University Thanjavur, India

<sup>2</sup>REST Labs, Kaveripattinam, Krishnagiri, Tamil Nadu, India

[jenarthanam@mech.sastra.edu](mailto:jenarthanam@mech.sastra.edu) , [rajeshwari@restlabs.in](mailto:rajeshwari@restlabs.in)

### Abstract

1. Bamboo is a regenerated cellulosic fiber produced from bamboo. The starch pulp of bamboo plants is made up of fibers.  
 2. Bamboo Plant and History Bamboo is botanically classified as a grass, not a tree, and bamboo may be the most enduring resource in the world. The first patent for bamboo paper occurred in 1864 and 1869. Modern bamboo clothing was first introduced by the University of Beijing, but commercial use increased in 2004-2010. Characteristics of bamboo fibers are soft, smooth and luxuriously good abrasive ability temperature adaptation antibiotics. Applications of bamboo fiber. Bamboo clothing, home decor fabrics, bathroom textiles, woven fabrics, medical and hygienic clothing [8] The global wood plastic is experiencing double-digit growth. Includes current product line lumbering, flooring and rail, furniture like window profile, wall stud and door frame, panel, fencing, dock, sidewall, architectural profile and vehicle component. In view of the increased timber costs from the industry and the competition of wood resources, it is imperative to cultivate eco-friendly fiber sources as an alternative to plastic composite.



### 1.Introduction

Bamboo is a large grass, not a tree. It has more strength in the direction parallel to the fiber. It is lighter in weight and more economical than steel. In some parts of the world many buildings are built only of concrete or mud bricks. Steel reinforcement would be a better solution. Scientists and engineers are constantly searching for new materials for structural systems. The idea of using bamboo as a potential reinforcement has become popular. Therefore, if bamboo is used as reinforcement instead of steel, it will be a great achievement. Natural fibers are renewable and inexpensive alternative to synthetic fiber like glass carbon. It has many advantages such as low cost, low density, high hardness, acceptable, specific strength properties, ease of separation and composability. There are more natural fiber-reinforced research compounds. In these mixed field, most research is focused on improving the interface properties among Polymer measurements and natural additives Body of

mechanical properties to improve. The paper is to study developing biological compounds with interface properties. It can be made from biodegradable polymers. Main drawbacks of natural fiber are hydrophilic nature, which reduces their hydrophobic polymeric matrix with compatibility. In this we study morphology, mechanical properties, thermal properties and tensile properties. [3] This current study explores the fabrication, flexibility, properties of newly formed bamboo fiber and reinforced motor laminate. Motor laminate is a sandwich plate, modified Bamboo plate and Expelled PVA fiber-reinforced motor sheet. Modified bamboo plate fiber reinforced mortar can greatly strengthen and total weight reduce compound. Flexibility strength values can enhance laminate over 90 MPa. The bamboo fiber embedded specimen using advanced PLA1WT% of cellulose MFC / PLA compounds is not ground or ground sufficiently, making it easy to distribute plastic debris and not decomposing. Spread slightly from the tip of the crack. Early stage due to lack of uniformity in the scattering of cellulose. One of the objectives was to compare the mechanical properties of existing FRP compounds as a commercial wood pulp mix. It is widely used in manufacture of office furniture. Bamboo fiber-reinforced PP compounds have higher tensile strength and stiffness than commercial wood pulp. Tensile strength of PP / MABP compounds commercial wood pulp than three times higher. He was affected by traction and heat flow properties and water exposure behaviour of the compounds. The use of BF e-MA as a combo typewriter improved interface adhesion between the BF and PBS group and supports morphological observations. The idea that we should learn is natural to mankind for a long time. There are innumerable biological substances in nature which exhibition unique efficacy. All biological auxiliaries are without the exception and echinocytes. With the therapeutic preference for engineering composites in recent years, there have been various issues in both design and imaginative process made of short bamboo fiber reinforced epoxy compounds the fiber length varies. Chemical resistance tests include nitric acid, acetic acid, acetic acid, sodium carbonate, carbon tetrachloride, sodium hydroxide, ammonia, benzene, hydrochloric acid, and toluene. The different load variations of the gap were examined for the fibre length and the maximum tensile load was 30 mm for the fibre length designed. In this work Used the PLA Polymer is Commercial polylactide as granulated identified PLA 2002D from aluminium plastic SAA Thermoplastic rain screen. Thermoforming applications are made from natural creations. Blank woven bamboo fabrics are manufactured by Bamboo Textile Co., Ltd., The Company produces bamboo fibers by steam blasting technology Energy by recycling systems use polymer compounds as solid fuels. The glass fibers in the compounds reduce the heat if their compounds are burned, which damage the furnace as a solid fuel. This introducing another problem like debris removal as glass fibers is in the composite fuel.

## 2. Morphology

The morphology of strip was examined by electron microscopic scanning and microscopic polarization. Untreated strips crystal structure XRT analysis by Compared. Fractures of the crystal structures are cellulose fibers and regeneration. Remodeling of degraded chains without hemicelluloses are the most obvious. Long bamboo fiber compounds in one direction were successfully produced. The flexible extension stiffness and treatment untreated fibers and strength significantly closer than expected in terms of single-fiber properties, Interface already that was Indicates fine. These features are in line with the new global requirements for the renewable and sustainable resources application, which guarantees further development of the BFC. Cellulosic fiber reinforced plastic products are inexpensive, lightweight, have advanced mechanical properties, and they are from health hazards Omitted, and thus configured There are possibilities for applications. Reinforced with natural fiber of polymer matrix composites Aside from the glamour, they are less modular and have Such as synthetic fiber with reinforced composites Compared to lower strength and moisture resistance fiberglass reinforced plastic. The high moisture content of the natural fibers leads to a weak interface bond among the fibers and the relatively high hydrophobic polymer matrix, thus compromising the machine. Natural fibers mechanical properties in retention data on the effects of moisture where reinforced compounds. In the long run environment exposure is important for their outdoor application. Environmental impact studies on mechanical properties of certain natural fibers, such as hemp, sisal and wood flour, show that blending natural fibers with stronger and more corrosion resisting synthetic fibers. For example, glass or carbon fiber, can improve hardness, strength, as well as moisture resistance of compound. By using a hybrid blend of two or more different fibers, the benefits of type of fiber can be complemented over another. Because of this Perfect material design of performance and it can achieve balance. [18] Oriented bamboo fiber introduced OBFM's bamboo yield reaches 92.54% by a pilot machine without removing the inner and outer layers. Mechanical dispersion of the reinforced composite of bamboo fibers made using OBFM and phenolic resins has been significantly improved compared to raw bamboo and other bamboo compounds. This result to demonstrate that PFRC with good properties are reliable and high bamboo can achieve application. The dynamic mechanical analyzer commonly known as DMA. It measures the rigidity and humidity of an object. Stiffness depends on the dimensions of the material and its mechanical properties. It is often converted into a modulus. The amount of energy can store an object. Short glass, palm fiber will change mechanical properties, reinforced Polyester composites are pending based on the size of the fibers and the percentage of fiber replaced by bamboo fibers. Polyester alloys modulus glass, short glass and bamboo fiber. Reconstruction storage fibers in ratio change the temperature below and have a positive effect on the modulus during temperature above. The storage modulus value of the compound is higher than pure resin. Cellulose, hemicelluloses and lignin of bamboo Chemical components are the basis. Bamboo cellulose and hemicelluloses Is in form holocellulose, which makes up the total chemical more than 50% components. It contains most of the cellulose as fiber. Bamboo is a natural composite that is reinforced with cellulose fibers along the length of the lignin matrix bamboo shoots. It provides in that direction maximum strength. A branch of biology that deals with the form and structure of animals and plants is known as morphology.

### 3. Mechanical properties

The Bamboo is very positive combination of low density and high mechanical strength. Bamboo has high specific erection and strength. It is also comparable to glass fibers. The basic fiber bundle consists of different fiber orientation of thick and thin layer. In thick layer, the fibers are oriented from smaller angle to fiber axis, while thinner ones often show a higher cross Orientation. In cell walls this system does not exist normal wood fibers and leads to very high tensile strength. For bamboo Special traction strength average value is 190 MPa. The fibers that make up the structural part of Gum line are often referred to as 'natural glass fibers'. This race basic fiber length and fiber diameter is average in 1.6 mm and 11 mm. [8] Low concentration of LDI were added as an eco-friendly biological compound as a bio-based binding agent.

### 4. Thermal properties

Bamboo is one of the finest natural engineering materials in the world and one of the most abundant natural resource in Southeast Asian countries. [38] It is cheap and complementary agricultural resource found in China, India and some countries in the Southeast Asian region. [12] Growing up Global waste problem is the scarcity of crude oil and high processing cost have prompted development ideas to reconsider sustainability and renewable resource study have been carried out on compounds with natural fiber-reinforced structures. Natural fibers already established the record for achievement as a strengthening agent. Natural fiber advantages are reinforced composites, reducing product density, specific strength, acceptable compared to synthetic fiber, reinforced composites, Low Due to capital investment hardness and stiffness, Low energy consumption from fiber growing to completion compounds, comparative manufacturing processes, safety in Synthetic based reinforced composites, lower compared to synthetic fibers natural fibers cost. Natural fibers are jute, hemp, and bamboo. The cross-sectional bamboo fiber epoxy conductivity compounds abaca fiber epoxy increases and decreases compounds which increase the fiber load. This is the biggest difference in bamboo fiber and abaca fiber. Between lumen structure of FE Investigation samples and other samples shows that the cross-sectional thermal conductivity of compounds with natural fibers is highly dependent on the lumen structure slightly on the crystal structure and chemical composition. [25] The thermal decomposition properties of compounds were determined by an SDT Q600 thermo gram metric analyser. [44] The young modulus increased increasing interval length. As gap length increases Tensile strength and strain of failure decrease. Hemp, bamboo coil fibers, bamboo fiber had the highest young modulus values. The surface of hemp fibers is smooth, while bamboo and coin fibers are hard. It has been demonstrated that the precise natural fibers of properties Newly created Analytical Equations Can be determined using. [35] The PLA compound containing bamboo fiber compounds was explored by alkaline pre-treatment and a sealant wax-like drug. Bamboo fibers treatment was strong impact on thermal and mechanical properties. Deep bamboo fiber contains lignin and other ingredients. It is bright and thin by separating lignin and other ingredients. [57] The main focus of this study bamboo fiber reinforced composite study is the thermal conductivity, different Block fraction, temperature and fiber angles. Bamboo fibers are extracted from the stems a method of extraction and mechanical extraction. This is extracted fibers the polyester is used as reinforcement adhesive matrix, which is green biodegradable material compound by Hand-lay-up technique. Thermal conductivity the compounds is tested experimentally by a protected heat flow meter system. The results show that with increasing fiber content the thermal conductivity of the compound decreases and a very different trend with respect to temperature is observed. The test results of compounds in different block Fractions two different were compared with theoretical models. Good agreement was found between the theoretical and experimental results. The other hand, fibre heat varying depending on the orientation conductivity in thermal conductivity showed a significant effect. The thermal conductivity of maximum volume fractions of bamboo fiber in reinforced composite is 0.185W / Mk, 0.189W / Mk and 0.196W / Mk for 00, 450 and 900 fiber angles. The results of this study indicate that the developed compound is an insulating material. This compound can be used to save energy by reducing the heat mixing rate in the building and automotive industry.

### 5. Tensile properties

A biodegradable compound based on bamboo fiber is produced by PLA. The three types of surface treatment are performed to improve interface adhesion among bamboo fiber and PLA matrix in the biofilm. According to analysis of XRT foreign direct investment, the surface treatment of bamboo fiber substantially affected on the surface properties. As a result, IFSS values are 44.2%, 64.2% and 87.4%, respectively. DC, CDU, and CAP treatment indicates that a better bond among fiber and matrix were obtained after surface treatment. Higher IFSS values between the fiber and the matrix will lead to higher tensile properties of the composite. The tensile strength of the mixture with DC, CDU and CAP treated fiber increased by 43.7%, 60.7% and 71.1%, respectively. The minimum relative error between predicted tensile module is tested. CAP treated fiber reinforced composites indicates the close adhesion between the CAP treated fiber and matrix. [41] In biofilm based on bamboo fiber PLA was produced. Three types of surface treatments were performed to improve the interface adhesion between bamboo fiber and PLA matrix. The surface treatment of bamboo fibers was significantly affected in the surface properties. It is true that fiberglass-reinforced plastics have excellent thermal and mechanical properties. Bamboo making is difficult to develop suitable disposal methods for them. Natural fiber may play an important role in the formation of naturally degraded compounds to solve current environmental problems. In the case of 'green' composites, natural fiber derived from bamboo, hemp or flax are added to the natural degraded resins to strengthen the polymer matrix materials and to improve the mechanical properties of composite. Today the material is made of high, technical quality with excellent mechanical properties. It is used in abrasives, inner material, pottery and many other high-performance applications. [47] High-strength bamboo strip reinforces composite material with a maximum tensile strength of 180 MPa are fabricated using hot press method. Processing conditions, such as temperature, pressure, compression and retention time may vary and are evaluated

for their impact on the macroscopic mechanical properties. The mixture at the interface between adhesive and fiber surface is microstructure. It is easy to use natural occurring raw material like bamboo to produce high strength composite material. The maximum tensile strength achieved at 180 MPa is still present in low performance compound. Our research has helped to evaluate process of parameters among temperature, pressure, time compression, retention and relate them to macroscopic mechanical properties of the composite. A microscopic contact interface epoxy resin and bamboo fibers.

## 6. Conclusions

The tensile and thermal flow properties are water-absorption behavior of composites were affected by the addition of BF e-MA. The use of BF e-MA has compatibilizer result in an improvement of interfacial adhesion between BF and PBS matrix. This is supported by morphological observation. The crystallization behavior of PBS in compounds was affected by PF e-MA. The compound obtained in this study can be easily processed with standard equipment to deliver designed equipment, films or fibers. They can expect to have a wide range of applications in industrial package, electronics, construction and more. Their potential use as an eco-friendly product in areas where biodegradability is required.

## Reference

- [1] Osorio, Lina, E. Trujillo, Aart Willem Van Vuure, and Ignace Verpoest. "Morphological aspects and mechanical properties of single bamboo filers and flexural characterization of bamboo/epoxy composites." *Journal of reinforced plastics and composites* 30, no. 5 (2011): 396-408.
- [2] Takagi, Hitoshi, and Yohei Ichihara. "Effect of fiber length on mechanical properties of "green" composites using a starch-based resin and short bamboo fibers." *JSME International Journal Series a Solid Mechanics and Material Engineering* 47, no. 4 (2004): 551-555.
- [3] Lee, Seung-Hwan, and Siqun Wang. "Biodegradable polymers/bamboo fiber biocomposite with bio-based coupling agent." *Composites Part A: applied science and manufacturing* 37, no. 1 (2006): 80-91.
- [4] Das, Mahuya, and Debabrata Chakraborty. "Evaluation of improvement of physical and mechanical properties of bamboo fibers due to alkali treatment." *Journal of applied polymer science* 107, no. 1 (2008): 522-527.
- [5] Thwe, Moe, and Kin Liao. "Durability of bamboo-glass fiber reinforced polymer matrix hybrid composites." *Composite's science and technology* 63, no. 3-4 (2003): 375-387.
- [6] Shao, Zhuo-Ping, Chang-Hua Fang, Sheng-Xia Huang, and Gen-Lin Tian. "Tensile properties of Moso bamboo (*Phyllostachys pubescens*) and its components with respect to its fiber-reinforced composite structure." *Wood science and technology* 44, no. 4 (2010): 655-666.
- [7] Liu, Dagang, Tuhua Zhong, Peter R. Chang, Kaifu Li, and Qinglin Wu. "Starch composites reinforced by bamboo cellulosic crystals." *Bioresource technology* 101, no. 7 (2010): 2529-2536.
- [8] Liu, Dagang, Jianwei Song, Debbie P. Anderson, Peter R. Chang, and Yan Hua. "Bamboo fiber and its reinforced composites: structure and properties." *Cellulose* 19, no. 5 (2012): 1449-1480.
- [9] Ogawa, Keiji, Toshiki Hirogaki, Eiichi Aoyama, and Hajime Imamura. "Bamboo fiber extraction method using a machining canter." *Journal of Advanced Mechanical Design, Systems, and Manufacturing* 2, no. 4 (2008): 550-559.
- [10] Ogawa, Keiji, Toshiki Hirogaki, Eiichi Aoyama, and Hajime Imamura. "Bamboo fiber extraction method using a machining centre." *Journal of Advanced Mechanical Design, Systems, and Manufacturing* 2, no. 4 (2008): 550-559.
- [11] Nahar, Shamsun, Ruhul A. Khan, Kamol Dey, Bapi Sarker, Anjan K. Das, and Sushanta Ghoshal. "Comparative studies of mechanical and interfacial properties between jute and bamboo fiber-reinforced polypropylene-based composites." *Journal of Thermoplastic Composite Materials* 25, no. 1 (2012): 15-32.
- [12] Liu, Ke, Hitoshi Takagi, Ryosuke Osugi, and Zhimao Yang. "Effect of physicochemical structure of natural fiber on transverse thermal conductivity of unidirectional abaca/bamboo fiber composites." *Composites Part A: Applied Science and Manufacturing* 43, no. 8 (2012): 1234-1241.
- [13] Lee, Sun-Young, In-Aeh Kang, Byung-Su Park, Geum-Hyun Doh, and Byung-Dae Park. "Effects of filler and coupling agent on the properties of bamboo fiber-reinforced polypropylene composites." *Journal of reinforced plastics and composites* 28, no. 21 (2009): 2589-2604.
- [14] Lee, Sun-Young, In-Aeh Kang, Byung-Su Park, Geum-Hyun Doh, and Byung-Dae Park. "Effects of filler and coupling agent on the properties of bamboo fiber-reinforced polypropylene composites." *Journal of reinforced plastics and composites* 28, no. 21 (2009): 2589-2604.
- [15] Kang, Jun Tae, and Seong Hun Kim. "Improvement in the mechanical properties of polylactide and bamboo fiber biocomposites by fiber surface modification." *Macromolecular Research* 19, no. 8 (2011): 789-796.
- [16] Ma, Hongwei, and Chang Whan Joo. "Influence of surface treatments on structural and mechanical properties of bamboo fiber-reinforced poly (lactic acid) bio composites." *Journal of composite materials* 45, no. 23 (2011): 2455-2463.
- [17] Mounika, M., K. Ramaniah, AV Ratna Prasad, K. Mohana Rao, and K. Hema Chandra Reddy. "Thermal conductivity characterization of bamboo fiber reinforced polyester composite." *J. Mater. Environ. Sci* 3, no. 6 (2012): 1109-1116.
- [18] Han, G., Y. Lei, Q. Wu, Y. Kojima, and S. Suzuki. "Bamboo-fiber filled high density polyethylene composites: effect of coupling treatment and nano clay." *Journal of Polymers and the Environment* 16, no. 2 (2008): 123-130.
- [19] Yu, Yanglun, Xianai Huang, and Wenji Yu. "A novel process to improve yield and mechanical performance of bamboo fiber reinforced composite via mechanical treatments." *Composites Part B: Engineering* 56 (2014): 48-53.

- [20]Mandal, Subhash, and Sarfaraz Alam. "Dynamic mechanical analysis and morphological studies of glass/bamboo fiber reinforced unsaturated polyester resin-based hybrid composites." *Journal of Applied Polymer Science* 125, no. S1 (2012): E382-E387.
- [21]Das, Mahuya, Anindya Pal, and Debabrata Chakraborty. "Effects of mercerization of bamboo strips on mechanical properties of unidirectional bamboo–novolac composites." *Journal of applied polymer science* 100, no. 1 (2006): 238-244.
- [22]Okubo, Kazuya, Toru Fuji, and Erik T. Thostenson. "Multi-scale hybrid bio composite: processing and mechanical characterization of bamboo fiber reinforced PLA with micro fibrillated cellulose." *Composites Part A: Applied Science and Manufacturing* 40, no. 4 (2009): 469-475.
- [23]Jenarathanan, M. P., and R. Jeyapaul. "Optimisation of machining parameters on milling of GFRP composites by desirability function analysis using Taguchi method." *International journal of Engineering, science and Technology* 5, no. 4 (2013): 22-36.
- [24]Chen, Xiaoya, Qi Peng Guo, and Yongle Mi. "Bamboo fiber-reinforced polypropylene composites: A study of the mechanical properties." *Journal of applied polymer science* 69, no. 10 (1998): 1891-1899.
- [25]Lee, Seung-Hwan, and Tsutomu Ohkita. "Bamboo fiber (BF)-filled poly (butylene's succinate) bio-composite–Effect of BF-e-MA on the properties and crystallization kinetics." *Holzforschung* 58, no. 5 (2004): 537-543.
- [26]Li, S. H., Q. Y. Zeng, Y. L. Xiao, S. Y. Fu, and B. L. Zhou. "Biomimicry of bamboo bast fiber with engineering composite materials." *Materials Science and Engineering: C* 3, no. 2 (1995): 125-130.
- [27]Rajaraman, Giridharan, Santosh Kumar Agasti, and Mugundu Poornachary Jenarathanan. "Investigation on effect of process parameters on delamination during drilling of kenaf-banana fiber reinforced in epoxy hybrid composite using Taguchi method." *Polymer Composites* 41, no. 3 (2020): 994-1002.
- [28]Rajulu, A. Varada, S. Allah Baksh, G. Ramachandra Reddy, and K. Narasimha Chary. "Chemical resistance and tensile properties of short bamboo fiber reinforced epoxy composites." *Journal of reinforced plastics and composites* 17, no. 17 (1998): 1507-1511.
- [29]Jenarathanan, M. P., S. Ramesh Kumar, G. Venkatesh, and S. Nishanthan. "Analysis of leaf spring using carbon/glass epoxy and EN45 using ANSYS: a comparison." *Materials Today: Proceedings* 5, no. 6 (2018): 14512-14519.
- [30]Porras, A., and A. Maranon. "Development and characterization of a laminate composite material from polylactic acid (PLA) and woven bamboo fabric." *Composites Part B: Engineering* 43, no. 7 (2012): 2782-2788.
- [31]Lee, Seung-Hwan, Tsutomu Ohkita, and Kazuo Kitagawa. "Eco-composite from poly (lactic acid) and bamboo fiber." *Holzforschung* 58, no. 5 (2004): 529-536.
- [32]Giridharan, R., V. S. Raatan, and M. P. Jenarathanan. "Experimental study on effect of fiber length and fiber content on tensile and flexural properties of bamboo fiber/epoxy composite." *Multidiscipline Modeling in Materials and Structures* (2019).
- [33]Kanak Kalita, U Ragavendran, M. Ramachandran, Akash Bhoi, Weighted sum multi-objective optimization of skew composite laminates, *Structural Engineering and Mechanics*, Vol. 69, No. 1 (2019) 21-31. [IF:2.8]
- [34]M. Bhagwat, M. Ramachandran, Pramod Raichurkar, Mechanical Properties of Hybrid Glass/Carbon Fiber Reinforced Epoxy Composites, *Materials Today: Proceedings*, 4(8), 2017:1788–1793
- [35]Sahas Bansal, M. Ramachandran, Pramod Raichurkar, Comparative Analysis of Bamboo using Jute and Coir Fibre Reinforced Polymeric Composites, *Materials Today: Proceedings*,4(2), 2017, 3182–3187. Elsevier,
- [36]Kanak Kalita, M. Ramachandran, Pramod Raichurkar, S. Haldar, Free Vibration Analysis of Laminated Composites by A Nine Node Isoparametric Plate Bending Element, *Advanced Composites Letters*, 25(4), 2016. [IF:0.422]
- [37]Sahil Jain, Ritika Das, Ramachandran M, Review on Mechanical, Thermal and Morphological Characterization of Sisal Fibre Composite, *IOP Conference Series: Material Science and Engineering*,810 (2020) 012074.